

B. On-site tests

Item	Method	Criteria																									
1. Metal detection test (for infant products)	<ul style="list-style-type: none"> > All samples > Pass through a metal detection device 	<ul style="list-style-type: none"> > No defects allowed > If the machine beeps, open the product for checking. Count it as critical if any metal material has been found, and combine with workmanship checking. 																									
2. Product dimensions measurement	<ul style="list-style-type: none"> > S-2, at least 1 sample per size per style > Measure and report dimension of product. Cotecna's tolerance table <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Material</th> <th>Size</th> <th>Tolerance</th> </tr> </thead> <tbody> <tr> <td rowspan="3">Knit, elastic</td> <td>Over 35 cm</td> <td>+2/-1 cm</td> </tr> <tr> <td>10-35 cm</td> <td>+/-1 cm</td> </tr> <tr> <td>Under 10 cm</td> <td>+/-0.5 cm</td> </tr> <tr> <td rowspan="3">Woven, non-elastic</td> <td>Over 60 cm</td> <td>+2/-1 cm</td> </tr> <tr> <td>10-60 cm</td> <td>+/-1 cm</td> </tr> <tr> <td>Under 10 cm</td> <td>+/-0.5 cm</td> </tr> </tbody> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Location</th> <th>Tolerance</th> </tr> </thead> <tbody> <tr> <td>Collar, woven</td> <td>+/- 0.3 cm</td> </tr> <tr> <td>Armhole</td> <td>+/- 0.5 cm</td> </tr> <tr> <td>Cuff length</td> <td>+/- 0.5 cm</td> </tr> </tbody> </table>	Material	Size	Tolerance	Knit, elastic	Over 35 cm	+2/-1 cm	10-35 cm	+/-1 cm	Under 10 cm	+/-0.5 cm	Woven, non-elastic	Over 60 cm	+2/-1 cm	10-60 cm	+/-1 cm	Under 10 cm	+/-0.5 cm	Location	Tolerance	Collar, woven	+/- 0.3 cm	Armhole	+/- 0.5 cm	Cuff length	+/- 0.5 cm	<ul style="list-style-type: none"> > Fail if client tolerance points 10% of total measured points > Use Cotecna's tolerance if no client tolerance given. > Pending if Cotecna's tolerance points > 10% of total measured points
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3. Easy assembling check (for covers)	<ul style="list-style-type: none"> > 3 samples per size > Pull out and insert matched stuffing once into covers. 	<ul style="list-style-type: none"> > No defects allowed > No loose or broken stitches at opening after test > Unexposed ground yarn at bending corner 																									
4. Product weight measurement	3 samples, at least 1 sample per style. Weigh the product and report actual data weight shown on printed information.	<ul style="list-style-type: none"> > No defects allowed > Conforms to printed information > Report actual findings if no range or tolerance 																									

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5. Stuffing material check (for stuffed products)	<ul style="list-style-type: none"> > 1 sample per style > Cut open the cover and examine all material inside the stuffed product. 	<ul style="list-style-type: none"> > No defects allowed > No foreign material other than claimed stuff material
6. Carton assortment check	<ul style="list-style-type: none"> > 3 cartons, draw more if necessary to cover all colours, sizes and styles 	<ul style="list-style-type: none"> > No defects allowed > Actual packaging quantity, colour/ size/ style / assortment conform to printed information.
7. Barcode verification	<ul style="list-style-type: none"> > Check 3 samples but at least 1 sample for each different barcode on gift boxes / retail packs / outer / export / master / shipping cartons have barcodes. > If more than 1 barcode on a carton, all barcodes on this carton need to be checked; this is counted as 1 sample only. > Barcodes in serial number format are not treated as different barcodes. > Scan the barcode and compare with the printed digits. Verify against client information if given. > Report all measured data. 	<ul style="list-style-type: none"> > No defects allowed. > Must be scannable, and barcodes are correct as printed.
8. Carton dimension and weight measurement	<ul style="list-style-type: none"> > 1 sample per type of master (shipping / export) carton > Measure external dimensions and weigh the carton and then report actual data. > Measure internal dimensions if client requests this. 	<ul style="list-style-type: none"> > No defects allowed > Conforms to printed information. > Report actual findings if no range or tolerance.